

improved Hummer's method [16]. All these methods involve cutting graphitic materials of large sizes into small fragments with sizes in the range of GQDs. In contrast to the relatively extensive research on top-down approaches, just a few researchers have investigated bottom-up synthesis routes despite their superiority in controllable size and uniform structures. The limited studies on bottom-up methods have used organic carbon precursors such as polyphenylene dendritic [11,29], hexa-peri-hexabenzocoronene [30], glucose [31]. Although different types of GQDs have been synthesized from these bottom-up methods, the routes of synthesis are quite complex.

Recently Dong et al. [32] have reported a GQDs preparation method by simply heating citric acid at 200 °C. However, this work simply regards the overall products of citric acid thermolysis as GQDs for short reaction durations (30 min) and as graphite oxide (GO) for longer duration (2 h). In this work, we provide detailed examination on the relationship between the synthesis conditions (temperature, duration) and product properties (physiochemical and optical), which is highly important for obtaining a good understanding of the reaction mechanism and device optimisation strategies. It also intends to provide a detailed account on the structural evolution of TDCAs during thermal decomposition, and an in-depth insight on the structure–property relationship of GQDs, which is a part of TDCAs. In addition to the new findings which could explain the evolution of PL behaviour of TDCAs versus temperature and reaction duration, this study also demonstrates the sensing potential of the as-synthesized GQDs to Fe³⁺ cation.

2. Experimental

2.1. Synthesis of thermally decomposed citric acid (TDCA)

A 50 ml round flask was placed into a silicone oil bath. After the oil bath was heated to desired temperatures (i.e. 180, 200, 230 and 270 °C), 500 mg of citric acid (CA, Chem-Supply) was added into the flask. Upon the completion of reaction for desired duration, 15 ml of sodium hydroxide solution (Chem-Supply) (0.5 mol/L) was added to the flask. After the sample was completely dispersed into the solution, the dispersion was transferred to a 100 ml beaker and magnetic stirred for 15 min. The pH of the final dispersion was then adjusted to 7.

2.2. Dialysis of TDCA

10 ml of as prepared dispersion was added to a 3.5 kDa dialysis tube membrane (Spectrum Labs). The tube was then immersed into a 20 ml of DI water in a 50 ml beaker for 24 h. The remaining solution (GQDs solution) in the beaker was collected after the tube was removed. The removed 3.5 kDa tube membrane along with the remaining solutions inside was then subject to further dialysis for another 24 h for purification. The solution collected from the beaker was added into a 1 kDa dialysis tube membrane then allowed for 24 h of dialysis to purify the GQDs.

2.3. Preparation of GQDs dispersions with different cations loading

GQDs dispersions with an absorbance of 0.15 at 370 nm under UV/Vis were prepared by diluting the parent solution which was obtained by dialysis of TDCA synthesized at 200 °C for 30 min. The PH of all the GQDs solutions, for both test of selectivity with different cations and construction of calibration curve for detectable cation (Fe³⁺), were fixed at 6.9 by applying a buffer composed of mixed phosphate salts (Rex, INESA Scientific Instrument). FeCl₃·6H₂O, CaCl₂, ZnSO₄·7H₂O, CuSO₄·5H₂O, MgSO₄ (Chem-Supply) were added into the GQDs dispersions to form dispersions with the same cations concentration at 0.25 mM for the test of selectivity. Since the amount of added cations in the solutions is very small, the influence to the concentration of GQDs is negligible. For acquisition of the calibration curve of detectable cation (Fe³⁺), a series of loading of Fe³⁺ from 1 μM to 1 mM were adopted.

2.4. Characterisation

Fluorescence spectra were collected through a Fluorescence spectrometer (Thermo Scientific Lumina). An UV/Vis spectrometer (Agilent 8453) was applied for acquisition of the absorption spectra. Quantum yields (QY) were measured by using quinine sulphite standard solution (quinine sulphite dissolved in 0.05 M H₂SO₄, Quantum yield 54%) as the reference. All samples for quantum yields measurement were prepared by diluting the original samples to the extent that the solution absorbance at 370 nm is below 0.05. Elemental compositions were analysed by X-ray photoelectron spectroscopy (XPS, Kratos Axis Ultra). Particle size measurement was conducted via dynamic light scattering (DLS, Malvern Zetasizer-Nano ZS). Transmission electron microscopy (TEM) of both low (JEM-1010) and high (Philips Tecnai F20) resolutions, along with AFM (NT-MDT NTEGRA Spectra) were employed for the morphology analysis of the as-prepared samples.

3. Results and discussion

3.1. PL properties of TDCAs

Excitation independent fluorescence spectra were obtained for TDCAs synthesized at lower temperatures (i.e. 180 and 200 °C) and for relatively shorter durations (<40 min), however, at lower temperatures for longer durations and at higher temperatures (i.e. 230 and 270 °C) even with duration as short as 5 min (Fig. S1), samples with excitation-dependent fluorescence spectra were obtained as shown in Fig. 1. Fig. 2 shows the quantum yields (QYs) for TDCAs synthesized at fixed temperature 200 °C with varied reaction time (red round dots) and for fixed duration of 20 min but at varied temperature (black square). For the fixed temperature at 200 °C, the QYs show a trend of gradual increase till peaking at 30 min followed by a decrease with the extension of reaction time. On the other hand, for the fixed duration of 20 min, QY drops when temperature increases. It is worth noting that for all the excitation-independent samples there is a distinctive

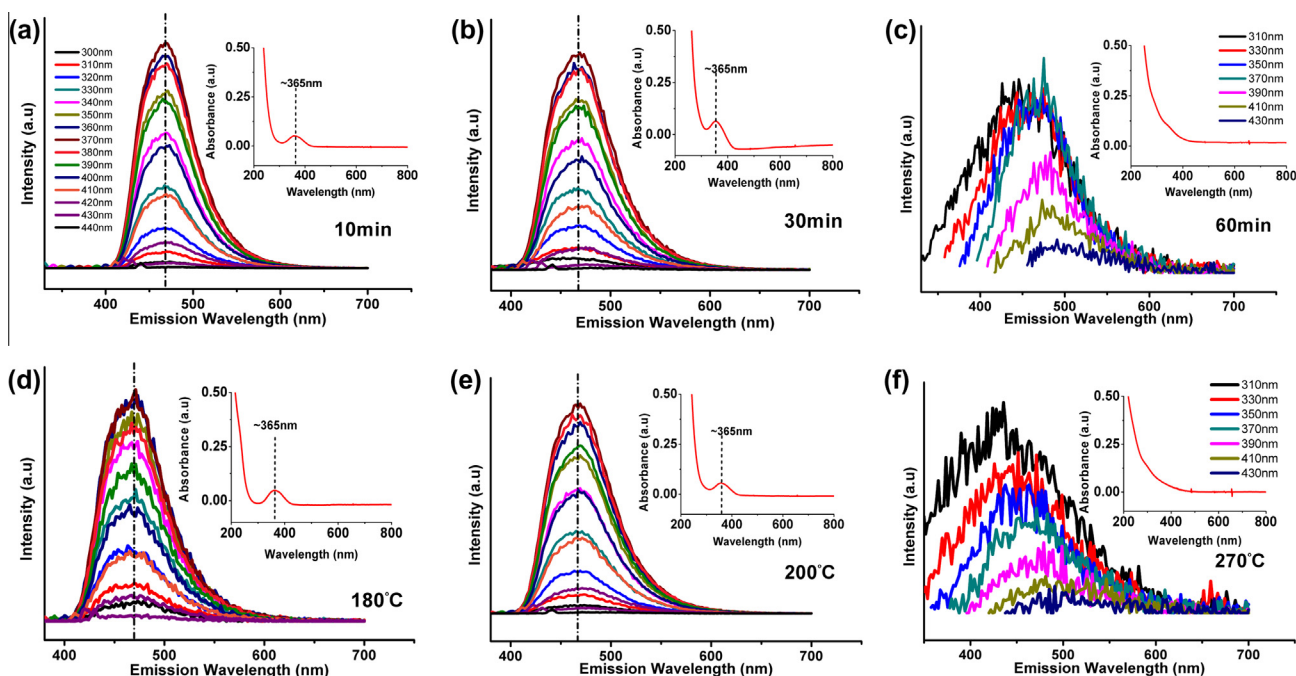


Fig. 1 – Fluorescence and UV/Vis spectra (inserted) for samples synthesized at 200 °C for different durations (a–c) and samples synthesized for 20 min at different temperatures (d–f). (A colour version of this figure can be viewed online.)

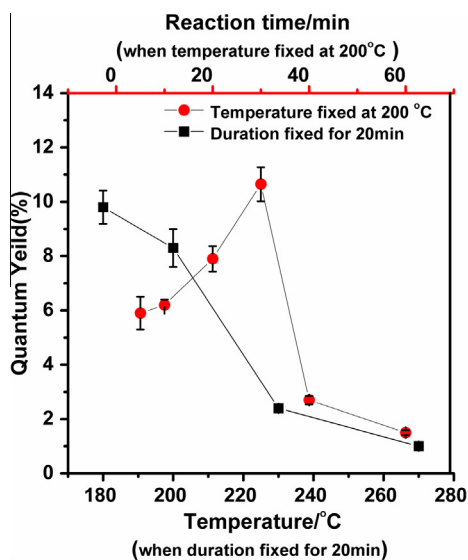


Fig. 2 – Quantum yields of TDCAs synthesized at fixed temperature 200 °C and also for fixed duration 20 min (error bar indicating the batch variation). (A colour version of this figure can be viewed online.)

peak around 365 nm in the UV/Vis absorption spectra, however, for all samples with excitation dependence, only featureless decaying absorption curves were observed (inserted charts in Fig. 1).

3.2. Structural evolution during thermolysis

Both small individual sp^2 domains (GQDs) and large sheet-like structures (see Supporting Information Fig. S2) were obtained

in all the TDCA samples synthesized. When the 200 °C-30 min sample was inspected, small particles with an average height around 1.4 nm (Fig. 3a) were detected by AFM. However, HRTEM failed to reveal the shapes and sizes of these small particles, which indicates the size of GQDs synthesized at 200 °C for 30 min should be either extremely small or instable under electron beam irradiation. Similarly, all GQDs synthesized at 200 °C with duration shorter than 30 min cannot be observed under HRTEM. However, the large particles as the by-product bear close resemblance to GO prepared through oxidation of natural graphite with similar shape and wrinkled surface (Fig. S2). In addition, both AFM and TEM images show obvious crosslinking and stacking during the formation of particles (Fig. 3b and c). Hence, it is highly probable that the reaction mechanism of thermal decomposition of citric acid is that citric acid molecules first condense into sp^2 domains forming nucleus, followed by subsequent crosslinking and stacking as the reaction proceeds.

In contrast to TDCA synthesized at 200 °C for 30 min, the TDCAs synthesized at 270 °C for 20 min contain small particles of size 5–7 nm with discernable graphitic domains under HRTEM (Fig. 2d). The TEM observation for both samples is consistent with our DLS data. In general, the DLS data show multimodal particle size distributions (Fig. 3e). In the sample synthesized at 200 °C for 30 min (upper diagram in Fig. 3e), DLS detected a small portion of narrow distribution with an average size about 0.9 nm (GQDs) and large particles in the range from 50 nm to several microns; whilst in the sample synthesized at 270 °C for 20 min, GQDs with an average size around 7 nm were detected by DLS (lower diagram in Fig. 3e).

Secondly, further analysis of the DLS data of all the TDCAs synthesized in our study reveals important information on

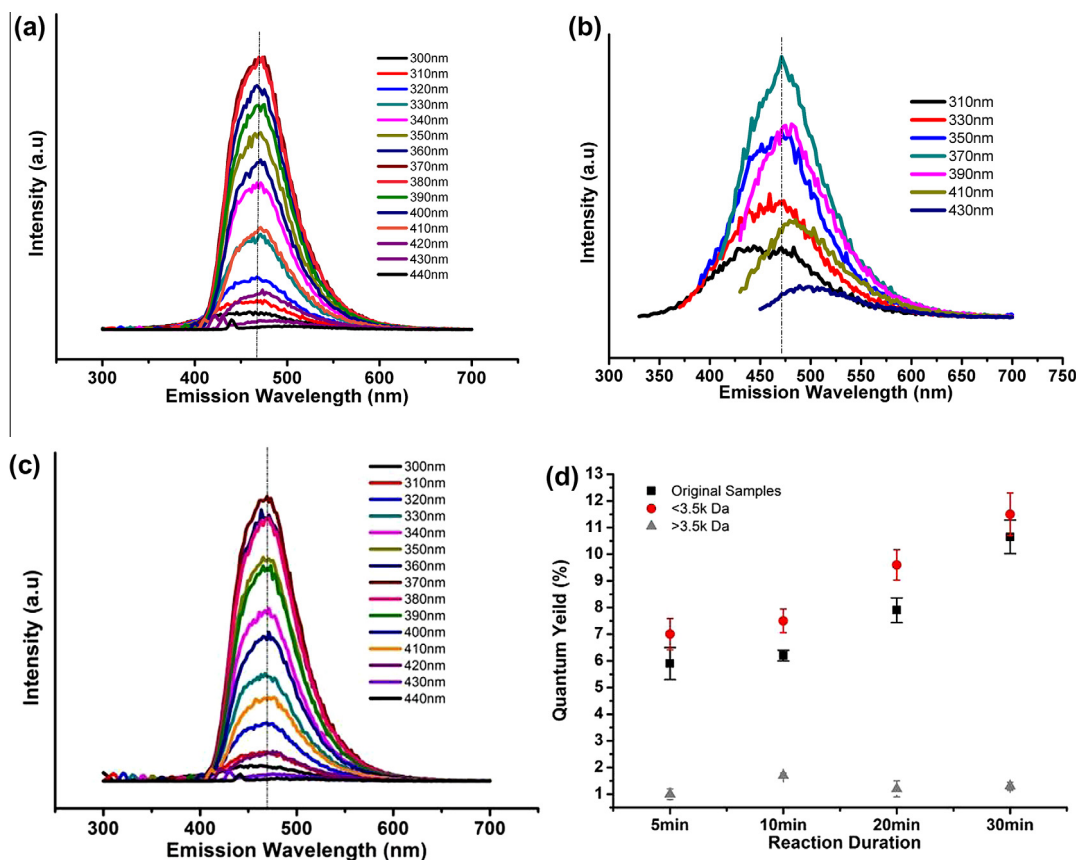


Fig. 5 – Fluorescent spectra for TDCA synthesized at 200 °C for 30 min with dialysis applied (a–c): (a) the fraction penetrated dialysis membrane, (b) the fraction left inside the dialysis membrane, (c) as-synthesized TDCA, and; QYs before (Original samples) and after dialysis (<3.5 and >3.5 kDa refers to the fractions penetrated and left inside the dialysis membrane tube respectively) for samples synthesized at 200 °C for different durations (d). (A colour version of this figure can be viewed online.)

percentage of the tiny GQDs (average size 0.7–1 nm); typically when temperature is higher than 230 °C, no GQDs in size range of 0.7–1 nm could be detected (Fig. 4b). This size distribution data are intimately related to the PL evolution trend described earlier in 3.1. Namely, high QY, excitation-independent PL can be observed in the TDCAs containing sufficient amount of GQDs sized 0.7–1 nm. For the TDCAs without the population of 0.7–1 nm particle, they exhibit low QY, and excitation-dependent PL. This observation suggests that the evolution trend of the PL properties of TDCAs with temperature and reaction time is likely due to the competition between the small particles with narrow size range (average size 0.7–1 nm) and large particles of broad size distribution.

According to previous research on the PL of GO [33], both peak wavelength and emission intensity are significantly dominated by the size of the sp^2 domains scattered within the basal plane of GO sheets. GQDs are in fact the individual sp^2 domains, which also possess size-dependant PL [25,31]. GQDs made by the top-down methods have particle size distribution of wide range, therefore their fluorescence spectra exhibit excitation-dependence. However, in our case, the portion of the small particles which is very uniform in terms of size appear to be responsible for the excitation-independent

high-QY PL of TDCAs, whereas, the portion of the large particles with inhomogeneous sizes appear to be the source of excitation-dependent low-QY PL of TDCAs. Therefore, it is highly likely that the competition in population between the two parts in the TDCAs determines the PL's excitation energy dependency. To confirm this postulation, dialysis was performed to partition the samples. Through dialysis (3.5 kDa) treatment, it was clearly observed that the fraction which penetrated the dialysis membrane possesses excitation-independent, intense blue emission similar to the original samples, whereas the fraction remained inside the dialysis membrane tube show excitation-dependent features and the luminescence is much weaker in comparison (Fig. 5).

Additionally, Fig. 5d shows an obvious trend of increased QY with reaction time for the <3.5 kDa fraction of TDCAs. According to the DLS data, the sizes of the GQDs for the selected reaction durations are quite close, therefore this increase of QY of GQDs may be caused by the level of reduction of GQDs as a function of thermolysis duration. Indeed, the carbon–oxygen ratio of GQDs from XPS analysis, increased with the increase of reaction time (Table 1). This observation shows that as thermolysis proceeds over time, the oxygen content of the GQDs reduces, which resulted in

Table 1 – C1s bonding states assignment from XPS peak fitting, carbon–oxygen ratio and PL quantum yields for GQDs synthesized at 200 °C for different durations.

Durations (min)	C:O	C–C/C=C ~285 eV	C–O ~286.4 eV	O=C ~288.3 eV	COOH ~289.1 eV	QY
0	1.1	34.6	19.7		45.6	
5	1.5	50.4	15.8	19.9	13.9	7.0 ± 0.59
10	2.3	57.5	14.0	20.4	8.1	7.5 ± 0.44
20	2.4	61.9	11.6	21.3	5.2	9.6 ± 0.57
30	2.3	62.1	11.1	21.9	4.9	11.5 ± 0.80

higher QY, consistent with the findings of Zhu et al. [20]. The thermally induced reduction in oxygen content can be further specified by analysing the chemical bonds via XPS peak fitting. As shown in Fig. 6, at a fixed temperature of 200 °C, with the extension of reaction duration, the amount of both hydroxyl (–C–OH) and carboxyl groups (O=C–OH) decreased, whereas the amount of carbon–carbon bonding (C/C=C) increased. Detailed percentage of all observed chemical bonds in the analysed samples were provided in Table 1. It should also be noted that there is a gradual increase of carbonyl group content, which can be ascribed to the conversion of carboxyl group possessed by the precursor citric acid.

For a fixed duration at 20 min, GQDs with size <3.5 kDa could only be obtained at low temperatures (180 and 200 °C), therefore, the XPS data of as prepared TDCA samples were measured for analysis of chemistry evolution with varying temperatures. As displayed in Fig. 7, decrease in hydroxyl and carboxyl groups, and increase of the carbon–carbon bonding (C/C=C) is observed (see Table 2 for specific contents of different bonding states), similar to the fixed temperature case. However, the amount of carbonyl groups experienced

a decline, which means that higher temperature could remove the carbonyl groups better than the low temperature and ensures better crystallisation. As for the QYs of those samples (Table 2), although the degree of reduction is also raised with elevated temperature, it hardly improved the QYs of TDCAs because the effect is rapidly overtaken by the percentage increase of large particles. Therefore, a rapid diminishing trend of QY with temperature rise was observed.

From the evolution trend of the PL properties as a function of the structure of TDCAs, a clear understanding could be obtained on the thermal decomposition process, as illustrated in Fig. 8. Firstly, higher temperature results in fiercer reactions. It takes less time for GQDs with average size in the range of 0.7–1 nm to nucleate from citric acid molecules and then crosslink and stack to form larger particles. At higher temperature, most of the tiny GQDs would be consumed very quickly to form particles with larger inhomogeneous sizes than in the case of lower temperatures. Therefore, the excitation-dependent, low QY emission from the larger-sized particles dominates the PL of TDCAs. On the other hand, for a fixed temperature, with the extension of reaction time, more citric

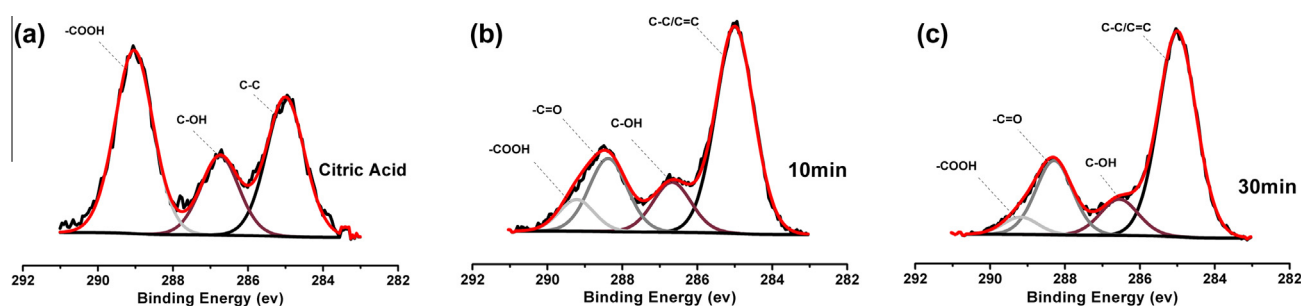


Fig. 6 – XPS peaks fitting for pure citric acid (a), GQDs (<3.5 kDa) prepared at 200 °C for different durations. (A colour version of this figure can be viewed online.)

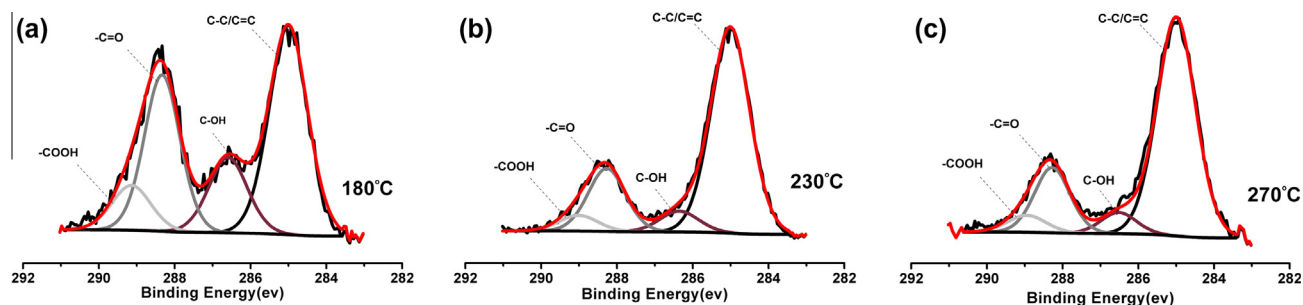


Fig. 7 – XPS peaks fitting for TDCAs prepared at different temperatures for fixed duration at 20 min. (A colour version of this figure can be viewed online.)

Table 2 – C1s bonding states assignment from XPS peak fitting, carbon–oxygen ratio and PL quantum yields for TDCAs synthesized for 20 min at different temperatures.

Temperatures (°C)	C:O	C–C/C=C ~285 eV	C–O ~286.4 eV	O=C ~288.3 eV	COOH ~289.1 eV	QY
180	1.8	44.1	15.9	30.5	9.5	10.4 ± 0.61
230	2.5	68.0	6.9	20.0	5.2	2.4 ± 0.70
270	2.9	69.5	6.2	19.0	5.4	1.0 ± 0.07

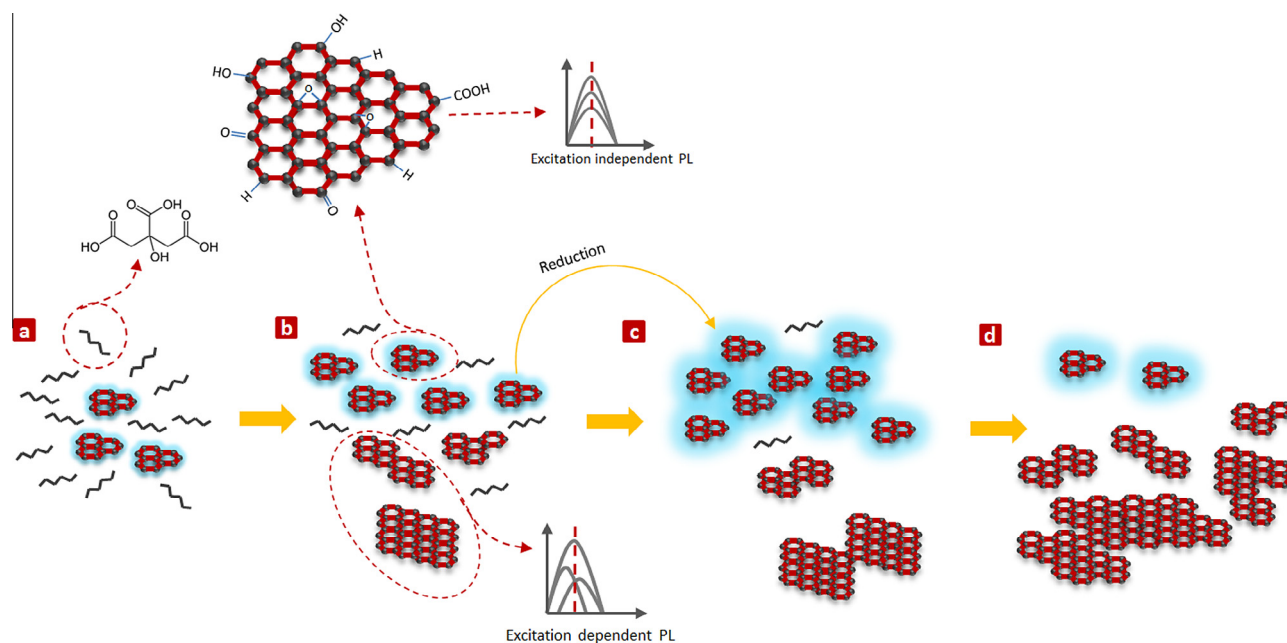


Fig. 8 – Schematic representation of the thermal decomposition process of CA: (a) GQDs nucleate from CA molecules; (b) further GQDs nucleation with more CA molecules consumed, meanwhile GQDs crosslinking and stacking to form large particles with inhomogeneous sizes which possess excitation dependant PL; (c) when the amount of GQDs reaches the maximum value, PL of the thermal decomposed product reached optimal level with highest QY; (d) with extension of reaction duration, most of the GQDs are consumed for formation of large particles, therefore, excitation-dependent PL of those large particles with ununiformed sizes dominates the PL of TDCAs. From (a–d) GQDs are also reduced to a lower oxygen content levels, which in principle improves the PL of the thermal decomposition process. (A colour version of this figure can be viewed online.)

acid molecules will be consumed to form GQDs, meanwhile GQDs will crosslink and stack to form larger particles. The longer the duration, more large particles will be constructed, eventually with few tiny GQDs, which possess excitation-independent intense PL, left inside the TDCAs. Hence the excitation-dependent low QY emission from the larger-inhomogenously-sized particles becomes dominant. Only for those cases at relatively lower temperatures (180 and 200 °C) and for relatively shorter durations, there are sufficient quantities of highly luminescent, uniformly-sized GQDs within the TDCAs which therefore exhibit strong excitation-independent PL.

3.3. Cation sensing

As shown in the XPS study, the GQDs possess abundant negative charged surface moieties, such as hydroxyl and carboxyl groups. The interaction between these functional groups and cations may influence the PL of GQDs, which can be used for sensor development. Fig. 9a shows the PL intensity of GQDs

solutions synthesized at 200 °C for 30 min with different cations of the same loading of 0.25 mM/L. It is apparently that all tested cations possess certain degree of quenching effect on PL of GQDs, however, Fe³⁺ has the most significant quenching efficiency than the rest, which means that raw GQDs have excellent selectivity towards Fe³⁺. Fig. 9b presents the correlation between Fe³⁺ concentration and PL of GQDs dispersions. A fine linear relationship between Fe³⁺ concentration and PL intensity of GQDs dispersions could be constructed.

To understand the quenching mechanism of the Fe³⁺ ions quenching of GQDs PL, the Stern–Volmer plot was plotted (Inserted figure in Fig. 8b at the upper corner to the right), showing a curve shape. This indicates that a combined quenching mechanism (both static and collisional) [34] is responsible for the PL quenching. As shown in Fig. 10b, static quenching effect of Fe³⁺ on the PL of GQDs involves the formation of non-radiative complex ground states between GQDs and Fe³⁺ through ionic bonding, which results in non-radiative decay upon absorption of incident photons. Therefore, the PL intensity of GQDs is quenched. Whereas,

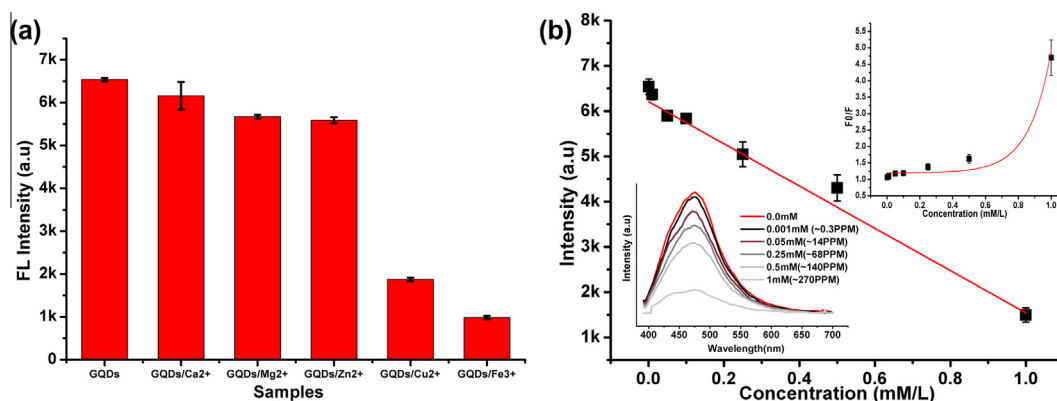


Fig. 9 – Fe^{3+} sensing illustration: (a) quenching capability of different cations on PL of QDs; (b) linear relationship between Fe^{3+} concentration and PL intensity of QDs. Inserted upper corner to the right is the Stern-Volmer plot and lower corner to the left is the fluorescence spectra of QDs solutions with different Fe^{3+} concentration. (A colour version of this figure can be viewed online.)

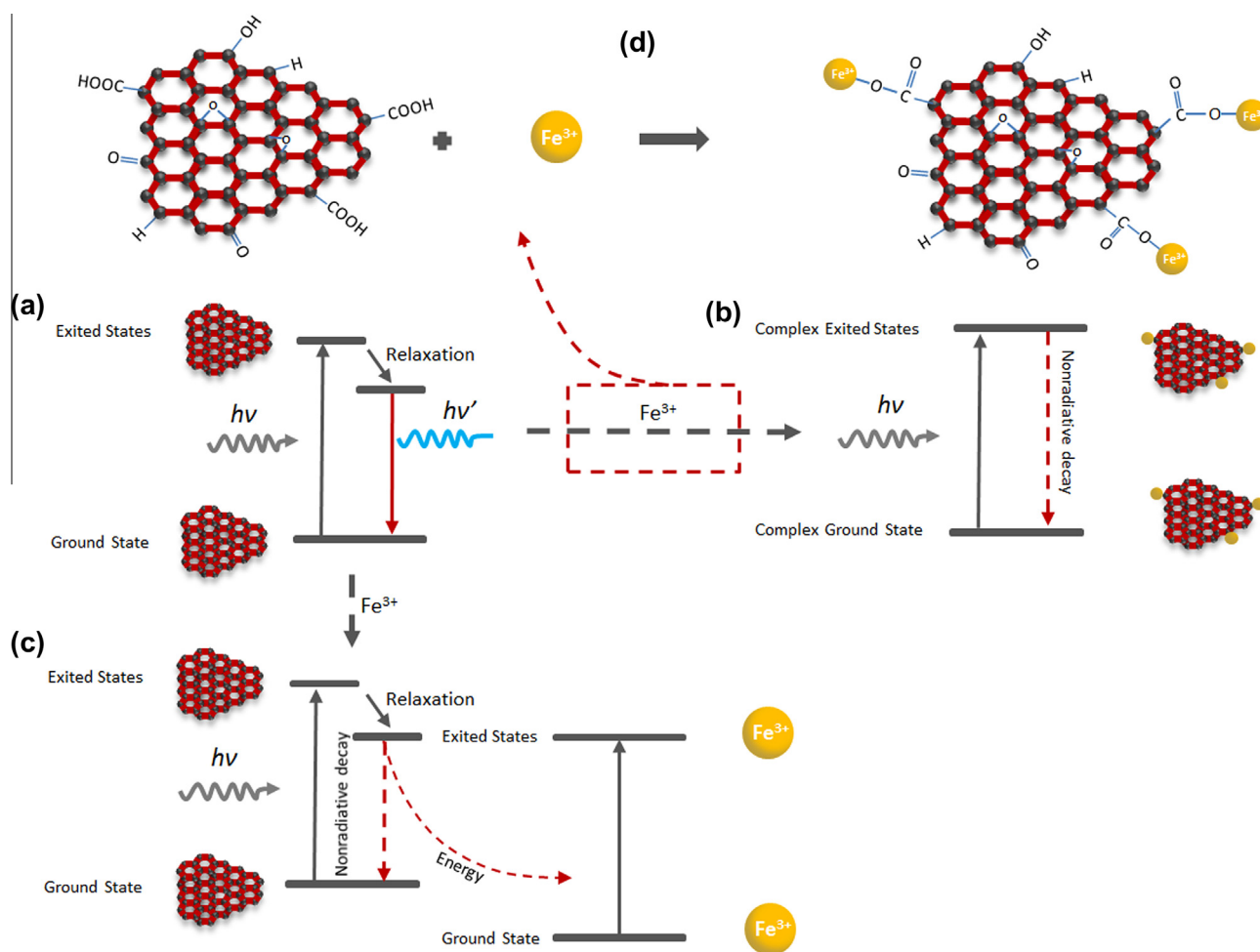


Fig. 10 – Schematic representation of Fe^{3+} quenching mechanisms on PL of QDs: (a) natural emission of raw QDs upon absorption of incident photons; (b) static quenching effect of Fe^{3+} on PL of QDs; (c) collisional quenching effects of Fe^{3+} on PL of QDs; (d) the possible formation mechanism of complex between QDs and Fe^{3+} via ionic bonding as a result of negative charging of raw QDs. (A colour version of this figure can be viewed online.)

in collisional quenching, upon absorption of photons, electrons are promoted from ground states to excited states in QDs; however, when electrons of QDs return to the ground

state of QDs, instead of releasing energy through photons, the energy is absorbed by Fe^{3+} , as shown in Fig. 10c. Observable PL quenching could be obtained down to a Fe^{3+}

concentration of 0.3 ppm and up to 270 ppm (Inserted figure in Fig. 9b at the lower corner to the left), which illustrates a high sensitivity and a wide detective range, although the theoretical determination limit derived from the calibration curve is around 6.47 ppm (see [Supplementary Information](#) for determination of detection limit). Thus, raw GQDs could be used as a sensing material for Fe³⁺ with excellent selectivity and sensitivity. It can be envisioned that through appropriate surface functionalization, raw GQDs synthesized in this investigation could be further engineered to tailor for various sensing purposes including not only cations but also organic chemicals, which is currently under investigation.

4. Conclusion

By tuning the synthesis conditions, the TDCAs exhibit either excitation-independent or excitation-dependent fluorescence spectra and varied QYs. These features are majorly determined by the quantitative competition between the GQDs and the large-sized GO particles in the thermally decomposed products. The fraction of small uniformly sized GQDs (average size 0.7–1 nm) is responsible for the excitation-independent, high QY, blue fluorescence of TDCAs; whereas the fraction of large inhomogeneously sized sheet structures dominate excitation-dependent, low QY fluorescence emission of TDCAs. When a sufficient quantity of small GQDs is obtained in the TDCAs, they exhibit high QY, excitation-independent photoluminescence, otherwise they show low QY, excitation-dependent photoluminescence. In addition to elucidating the structural evolution of GQDs during thermal decomposition of CA and its relationship to the PL properties, we have also demonstrated that the raw GQDs synthesized in this study can serve as an excellent fluorescence sensor for trivalent iron cation with good selectivity and a high sensitivity down to 0.3 ppm.

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Appendix A. Supplementary data

Supplementary data associated with this article can be found, in the online version, at <http://dx.doi.org/10.1016/j.carbon.2014.10.075>.

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